AMENDMENT NO. 1 APRIL 2022

TO

IS 15392 : 2003 ALUMINIUM AND ALUMINIUM ALLOY BARE FOIL FOR FOOD PACKAGING — SPECIFICATION

(*Page* 1, *clause* **1,** line 4) — Substitute '0.100 mm (100 µm)' *for* '0.075 mm (75 µm)'.

(*Page* 1, clause **3.1**, line 2) — Substitute 'from' *for* 'over'.

(*Page* 1, *clause* **3.1,** line 3) — Substitute '0.100 mm' *for* '0.075 mm'.

(*Page* 2, *clause* **10,** Table 2) — Insert the following new preferred thickness:

Sl No.	Nominal Thickness		Nominal Covering Area (m^2/kg)
	(mm)	(µm)	
(1)	(2)	(3)	(4)
xviii)	0.080	80	4.65
xix)	0.090	90	4.13
xx)	0.100	100	3.72

(*Page* 2, *clause* **13.1**, Table 5) — Insert the following new Tensile Breaking Loads:

Sl No.	Nominal Thickness		Breaking Load, Kg/cm of width
	(mm)	(µm)	*Min*
(1)	(2)	(3)	(4)
xviii)	0.080	80	3.63
xix)	0.090	90	4.09
xx)	0.100	100	4.54

(MTD 07)

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